# Minimum Quantity Lubricants

## UNICUT<sup>®</sup> Alu-MF-LT



### RANGE OF SERVICE:

Hightech special product

CHARACTERISTICS:

**MATERIALS:** 

AlSi-alloys, aluminium, non-ferrous metals

**ERISTICS:** Free of mineral oil, lowly viscous

WAY OF MACHINING:

Band sawing, circular sawing, milling, drilling, turning



#### **TECHNICAL CHARACTERISTICS**

- Viscosity 23 cSt at 40 degrees Celsius low temperature restistant up to -40°C
- Free of mineral oil
- Developed in cooperation with leading producers of band saws
- Excellent lubrication effect
- Also suitable and well-tried for aviation and space flight alloys
- Suitable for high-silicon content alloys and pure aluminium
- Usable with every commercially approved MQL-spraying station
- Recycable and dry shavings
- Free of silicone as well as chlorine and other halogens

#### ADVANTAGES

- Very high tool service lives Stain-free after heat treatment of profiles
- Cost saving by enormous increase of the machining speed
- Reduction of tool costs
- Avoiding of built-up edges
- Less standstills by tool change
- No costs for cooling agent odour
- Cost-effective by low consumption
- Good skin tolerance and environmentally friendly

#### **AVAILABLE CONTAINER SIZES**

- 10, 20, 30 litres HDPE-container
- 200 litres in throw-away barrels
- 1,000 litres container